

# Guidance for Industry

## INDs for Phase 2 and 3 Studies of Drugs, Including Specified Therapeutic Biotechnology-Derived Products

### Chemistry, Manufacturing, and Controls Content and Format

#### *DRAFT GUIDANCE*

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**U.S. Department of Health and Human Services  
Food and Drug Administration  
Center for Drug Evaluation and Research (CDER)  
Center for Biologics Evaluation and Research (CBER)  
February 1999  
CMC**

*Draft – Not for Implementation*

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## **INDs for Phase 2 and 3 Studies of Drugs, Including Specified Therapeutic Biotechnology-Derived Products**

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**U.S. Department of Health and Human Services  
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**GUIDANCE FOR INDUSTRY<sup>1</sup>**

**INDs for Phase 2 and 3 Studies of Drugs, Including Specified Therapeutic  
Biotechnology-Derived Products**

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*(Due to the complexity of this draft document, please identify specific comments by line number.  
Use the pdf version of the document whenever possible.)*

**I. INTRODUCTION**

This guidance is intended to provide recommendations to sponsors of investigational new drug applications (INDs) on the chemistry, manufacturing, and controls documentation (CMC), including microbiology documentation, that should be submitted for phase 2 and phase 3 studies conducted under INDs.<sup>2</sup> This document applies to human drugs (as defined in the Federal Food, Drug, and Cosmetic Act) and specified biotechnology-derived products (as defined in 21 CFR 601.2). The guidance does not apply to botanical drug products, vaccines, immune sera, blood products, or allergenics. The goals of the guidance are to (1) facilitate drug discovery and development, (2) ensure that sufficient data will be submitted to the Agency to assess the safety as well as the quality of the proposed clinical studies from the CMC and microbiology perspectives, and (3) expedite the entry of new drugs into the marketplace. Although applicable to both commercial- and individual investigator-sponsored IND applications, the document's greater value and relevance will be for commercial IND applications.

The amount and depth of CMC information that should be submitted to the Agency depends, in large part, on the phase of the investigation and the specific testing proposed in humans. This guidance reflects current Agency thinking regarding CMC submissions for phase 2 and 3 studies conducted under an IND.

The recommendations in this guidance provide regulatory relief for IND sponsors in three specific areas. First, the phase 3 supplementary data and information corroborating the quality and safety criteria established in earlier investigational phases need not be submitted before the initiation of

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<sup>1</sup> This guidance has been prepared by IND Reform Committee of the Chemistry, Manufacturing, and Controls Coordinating Committee (CMC CC) of the Center for Drug Evaluation and Research (CDER) and the Center for Biologics Evaluation and Research (CBER) at the Food and Drug Administration. This guidance document represents the Agency's current thinking on CMC content and format of INDs for phase 2 and 3 studies of human drugs, including specified therapeutic biotechnology-derived products. It does not create or confer any rights for or on any person and does not operate to bind FDA or the public. An alternative approach may be used if such approach satisfies the requirements of the applicable statute, regulations, or both.

<sup>2</sup> Recommendations will be provided in other guidances for CMC issues relating to pre-IND, at the end of phase 2 (EOP2), and pre-new drug application (NDA)/biologics license application (BLA) meetings (drafting), and pre-NDA/BLA rolling submissions (guidance for industry on *Fast Track Drug Development Programs - Designation, Development, and Application Review*, November 17, 1998).

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35 phase 3 studies and can be generated during phase 3 drug development. This should provide the  
36 sponsor with greater flexibility. Second, a sponsor may elect to delay submitting data elements  
37 obtained in earlier investigations until phase 3 if they do not affect safety. This allows sponsors to  
38 postpone the submission of data and information, even if generated before and during earlier  
39 investigational phases. Third, a sponsor may submit summary reports annually and does not need  
40 to resubmit data and information already submitted. Redundant submissions of data and  
41 information are thus avoided.

42  
43 For phase 1 submissions, sponsors should refer to the November 1995 guidance for industry *on*  
44 *Content and Format of Investigational New Drug Applications (INDs) for Phase 1 Studies of*  
45 *Drugs, Including Well-Characterized, Therapeutic, Biotechnology-Derived Products* (November  
46 1995).

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## **II. BACKGROUND**

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### **A. Current Requirements**

Under current regulations in the United States, use of a drug product not previously authorized for marketing in the United States requires the submission of an IND to the Agency. FDA's regulations at 21 CFR 312.22 and 21 CFR 312.23 contain the general principles underlying the IND submission and the general requirements for content and format. Regulations at 21 CFR 312.23(a)(7)(i) require that each phase of investigation include sufficient CMC information to ensure the proper quality, identity, purity, and strength of the drug substance and drug product. The type of information submitted will depend on the phase of the investigation, the extent of human study, the duration of the investigation, the nature and source of the drug substance, and the dosage form of the drug product.

### **B. General Principles**

The recommendations in this guidance on CMC information focus on the safety issues relating to phase 2 and phase 3 studies. In addition, recommendations are provided regarding supplementary data and information for phase 3 (21 CFR 312.22) that corroborate the quality and safety criteria established in earlier investigational phases. Corroborating data and information specified in Section IV (Phase 3/Pivotal Study) that are generated earlier in phase 1 and phase 2 need not be submitted until the initiation of phase 3 studies. If these data are not generated in phase 1 or phase 2, they can be submitted at the time they are generated during phase 3. Section IV of this guidance is entitled Phase 3/Pivotal Study to emphasize that the corroborating data and information specified in that section need not be submitted before initiating phase 3 studies.

All updates or revisions of the CMC section during phase 2 and phase 3 (e.g., manufacturing process, formulation, tests, specifications) should be submitted in accordance with 21 CFR 312.31 (information amendments) and 21 CFR 312.33 (annual reports). In general, CMC safety information and data and CMC safety updates should be submitted during IND clinical trials as information amendments. The information

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82 specified in the Phase 3/Pivotal Study section can be submitted as summary annual reports  
83 if the changes do not affect safety. If the change in phase 3 could affect safety, the  
84 information should be reported in an information amendment. CMC modifications that  
85 may affect safety include, but are not limited to, a change in the method of sterilization, a  
86 change in container/closure system affecting product quality, a change in synthesis  
87 resulting in different impurity profiles, or a change from synthetic to biological source  
88 (human or animal) of a drug substance.

89  
90 As clinical development of the drug product proceeds, sponsors should discuss with the  
91 Agency the type of manufacturing data that should be submitted to support the safe use of  
92 the drug in all investigational phases. The Agency encourages sponsors to meet with the  
93 CMC review team prior to the initiation of pivotal clinical trials to discuss issues and  
94 protocols that might affect the approvability of the NDA.

### **III. PHASE 2**

95  
96  
97  
98  
99 IND submissions filed during phase 2 should contain chemistry, manufacturing, and controls  
100 information in accordance with 21 CFR 312.23(a)(7). The CMC information provided to support  
101 the phase 2 studies should focus on (1) updated phase 1 information (see November 1995 phase 1  
102 guidance, section III.F) and (2) additional information relating to phase 2 safety issues. The  
103 information below outlines information beyond that recommended for phase 1 studies that should  
104 be submitted in support of phase 2 studies. In cases where studies begin with phase 2 clinical  
105 studies, CMC safety information should be submitted as specified in the November 1995 phase 1  
106 guidance and in this section.

#### **A. Drug Substance**

107  
108  
109  
110 Sponsors can reference the current edition of the *United States Pharmacopeia/National*  
111 *Formulary* (USP/NF) to provide the recommended CMC information for an  
112 investigational drug substance, when applicable. Reference to drug master files (DMFs)  
113 with an authorization letter by the DMF holder can also be used to provide CMC  
114 information in support of the IND submission (21 CFR 314.420).

##### **1. Characterization and Description**

115  
116  
117  
118 Safety updates on information identified in the November 1995 phase 1 guidance (i.e., a  
119 brief description of the drug substance and some evidence to support its proposed  
120 chemical structure) should be provided, with a more detailed description of the  
121 configuration and chemical structure for complex organic compounds.

##### **2. Manufacturer**

122  
123  
124  
125 The addition, deletion, or change of any manufacturer of the drug substance reported  
126 during phase 1 should be identified.

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### 3. Synthesis/Method of Manufacture and Controls

The structure of the starting materials and information to support the classification of a compound as a starting material should be provided (see FDA's *Guideline for Submitting Supporting Documentation in Drug Applications for the Manufacture of Drug Substances*, February 1987). The source, methods, and test results for the starting materials should be available on request. For specified therapeutic-biotechnology derived products, cell lines should have been described and cell banks characterized in phase 1. and changes in cell lines/cells should be submitted in updates. For natural products extracted from human or animal sources, the origin of the starting materials and details of appropriate screening procedures for adventitious agents should have been described in phase 1.

Safety updates on reagents, solvents, auxiliary materials, and proposed changes identified during phase 1 should be provided. The general description of the synthetic and manufacturing process (e.g., cloning, cell banks, fermentation, purification) described in the November 1995 phase 1 guidance should be updated from a safety perspective if changes or modifications have been introduced. Reprocessing procedures and pertinent controls need not be described.

An updated detailed flow diagram for the synthesis or manufacturing process should be provided. When feasible, the flow diagram should contain the chemical structures and configurations, including stereochemical information of the starting materials, intermediates (either in situ or isolated), and significant side products. Reagents (including solvents and catalysts), equipment (e.g., fermenters, columns), and provisions for monitoring and controlling conditions used in each step should be identified.

During the clinical investigation process, the sponsor should be developing tentative acceptance criteria that are continually refined based on data obtained from analysis of batches of drug substance and new information that becomes available. To the extent possible in phase 2, sponsors should document that the manufacturing process is controlled at predetermined points and yields a product meeting tentative acceptance criteria. Although in-process controls may still be in development, information on in-process controls for monitoring adventitious agents should be provided for biotechnological drug substances, as appropriate.

### 4. Reference Standard

A national or international reference standard may not be available because many IND applications will be for new molecular entities. In this case, the sponsor can select a batch to be used as a reference material, against which initial clinical batches are tested prior to their release. Preferably, the sponsor should establish a working standard even at the initial stage of drug development. A *working standard* is a reference material that has been further characterized beyond the standard batch release tests. When a reference material is fully characterized, it becomes the manufacturer's primary reference material. The manufacturer can continue to establish new working standards that are calibrated against that primary reference material. Where a recognized national or international

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175 standard (primary standard) is available, the manufacturer's reference material and/or  
176 working standard should be calibrated against this standard.

177

### 178 5. Specification

179

180 A *specification* is a list of tests, references to analytical procedures, and acceptance  
181 criteria (i.e., numerical limits, ranges, or other criteria for the tests described). Each  
182 critical quality attribute, such as identity, purity, quality, potency/strength, product-related  
183 impurities, and process-related impurities, can be assessed by multiple analytical  
184 procedures, each yielding different results. In the course of product development, the  
185 analytical technology often evolves parallel to the clinical investigations. In setting  
186 subsequent NDA/BLA acceptance criteria, relevant correlations should be established  
187 between data generated during early and late drug development.

188

189 Any changes in the specification should be reported. The analytical procedure used to  
190 perform a test and to support the acceptance criteria should be indicated (e.g., HPLC). A  
191 complete description of the analytical procedure and supporting validation data should be  
192 available on request. Any changes in the tentative acceptance criteria should be stated.  
193 Test results, analytical data, and certificates of analysis (COA) of clinical trial material  
194 prepared since the filing of the original IND should be provided.

195

### 196 6. Container Closure System

197

198 A brief description of any changes in the container closure system (also referred to as the  
199 packaging system) should be provided. The *container closure system* is defined as the  
200 sum of packaging components that together contain and protect the drug substance.

201

### 202 7. Stability

203

204 If degradation of the drug substance (or drug product) occurs during manufacture and  
205 storage, this should be considered when establishing acceptance criteria and monitoring  
206 quality. Due to the inherent complexity of many drug substances, there is no single  
207 stability-indicating assay or parameter that profiles all the stability characteristics of all  
208 substances or products. Consequently, the manufacturer should propose stability-  
209 indicating analytical procedures that will detect significant changes in the quality of the  
210 drug substance. The particular drug substance will determine which tests should be  
211 included.

212

213 Performance of stability stress studies with the drug substance early in drug development  
214 is encouraged, as these studies provide information crucial to the selection of stability-  
215 indicating analytical procedures for real time studies.

216

217 A stability protocol should be submitted that includes a list of tests, analytical procedures,  
218 sampling time points for each of the tests and the expected duration of the stability  
219 program. Preliminary stability data based on representative material should be provided.  
220 All stability data for the clinical material used in the phase 1 study should be provided.

221



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### 222 **B. Drug Product**

223

224 Sponsors can reference the current edition of the USP/NF to provide the recommended  
225 CMC information for investigational drug products, when applicable. Reference to DMFs  
226 with an authorization letter by the DMF holder may be used to provide CMC information  
227 in support of the IND submission (21 CFR 314.420).

228

#### 229 1. Component/Composition/Batch Formula

230

231 Any changes to the information specified for phase 1 (i.e., table listing of all components)  
232 should be provided. The components should be identified by their established names and  
233 compendial status, if they exist. In addition, quantitative composition per unit of use  
234 should be provided (e.g., mg/tablet or mL). A batch formula should be provided, if not  
235 already submitted. The formulation for certain drug products delivered by devices (e.g.,  
236 metered dose inhalers (MDIs), dry powder inhalers (DPIs), nasal sprays) should be similar  
237 to that intended for the marketed drug product.

238

#### 239 2. Specifications for Components

240

241 Changes in acceptance testing for active ingredients submitted during phase 1 should be  
242 provided. For excipients, the quality (e.g., USP, NF) of the excipients should be specified  
243 if changed.

244

245 Analytical procedures and acceptance criteria should be provided for noncompendial  
246 components. A brief description of the manufacture and control of these compounds or  
247 an appropriate reference should be provided (e.g., DMF, NDA, BLA). Information for  
248 excipients not included in previously approved drug products should be equivalent to that  
249 submitted for new drug substances.

250

#### 251 3. Manufacturer

252

253 Updates on the information specified in the November 1995 phase 1 guidance should be  
254 provided.

255

#### 256 4. Method of Manufacturing, Packaging and Process Controls

257

258 A brief, step-by-step description of the manufacturing procedure for the unit dose should  
259 be provided. The description should focus only on the general manufacturing task (e.g.,  
260 milling). Flow diagrams should be included. Information does not need to be provided  
261 for the following: (1) specific equipment used (e.g., V-blender); (2) the packaging and  
262 labeling process, and (3) in-process controls, except for sterile products (e.g., injectables,  
263 implants, ophthalmics) or atypical dosage forms (e.g., MDI, liposomal encapsulation,  
264 implants, injectable microspheres). Only safety related information need be submitted for  
265 reprocessing procedures and controls.

266

267 For sterile products, safety updates on the manufacturing process information filed for  
268 phase 1 studies should be submitted. The phase 2 information should include changes in

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269 the drug product sterilization process (e.g., terminal sterilization to aseptic processing) or  
270 other changes introduced in the process to sterilize bulk drug substance or bulk drug  
271 product, components, packaging, and related items. Information related to the validation  
272 of the sterilization process need not be submitted at this time.

273

### 274 5. Specification

275

276 Changes to the specification should be reported. Chemical tests (e.g., dissolution, identity,  
277 assay, content uniformity, impurities) and microbiological tests (sterility and  
278 endotoxin/LAL for sterile products; antimicrobial preservative and microbial limits for  
279 non-sterile dosage forms) that were added, deleted, or changed since phase 1 should be  
280 indicated. The analytical procedure used to perform a test and support the acceptance  
281 criteria should be indicated (e.g., HPLC). The complete description of the analytical  
282 procedure and supporting validation data should be available upon request. Any changes  
283 in tentative acceptance criteria should be stated for each test performed.

284

285 Data updates on the degradation profile should be provided so safety assessments can be  
286 made. A summary table of the test results, analytical data (e.g., chromatogram), and COA  
287 for lots of the drug product used in clinical studies should be provided.

288

### 289 6. Container Closure System

290

291 A brief description of any changes in the container closure system (also referred to as  
292 packaging system) should be provided. The *container closure system* is defined as the  
293 sum of packaging components that together contain and protect the drug product. The  
294 container closure system of certain drug products delivered by devices (e.g., MDIs, DPIs,  
295 and nasal sprays) should be similar to that intended for the marketed drug product.

296

### 297 7. Stability

298

299 A stability protocol should be submitted that includes a list of the tests, analytical  
300 procedures, sampling time points for each of the tests, and the expected duration of the  
301 stability program. As in phase 1, the stability of the reconstituted solution, when  
302 applicable, should be studied and data provided. Preliminary stability data should be based  
303 on representative material. All available stability data for the clinical material used in  
304 phase 1 study should be provided. Stress testing (e.g., photostability) on the drug product  
305 should be conducted.

306

307

308

309

## 310 **IV. PHASE 3/PIVOTAL STUDY**

311

### 312 **A. Drug Substance**

313

314 Sponsors can reference the current edition of the USP/NF to provide the recommended  
315 CMC information for investigational drug substances, when applicable. Reference to drug

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316 master files (DMFs) with an authorization letter by the DMF holder may be used to  
317 provide CMC information in support of the IND submission (21 CFR 314.420).

318

### 319 1. Characterization and Description

320

321 A complete description of the physical, chemical, and biological characteristics of the drug  
322 substance should be provided, including elements such as (1) neutralization equivalents,  
323 (2) solubility properties, partition coefficient, dissociation constant (pK), and isoelectric  
324 point (pI), (3) hygroscopicity, (4) crystal properties and morphology determined by  
325 thermal analysis (e.g., DSC, TGA),<sup>3</sup> powder X-ray diffraction and microscopy, (5) particle  
326 size and surface area, (6) melting point and boiling point, (7) specific rotation, (8)  
327 stereochemistry, (9) Ig class for immunoglobulins, and (10) biological activities (when  
328 applicable).

329

330 Supporting evidence to elucidate and characterize the structure should be provided and  
331 can include elemental analysis, conformational analysis, molecular weight determination,  
332 spectra from IR, NMR (<sup>1</sup>H & <sup>13</sup>C), UV, MS, optical activity, and single crystal X-ray  
333 diffraction data, if available.<sup>4</sup> For peptides and proteins, characterization should include  
334 data on the amino acid sequence, peptide map, post-translational modifications (e.g.,  
335 glycosylation, gamma carboxylation), and secondary and tertiary structure information, if  
336 known.

337

### 338 2. Manufacturers

339

340 A list of all firms associated with the manufacturing and controls of the drug substance  
341 should be provided, including contract laboratories for quality control and stability testing.

342

### 343 3. Synthesis/Method of Manufacture and Controls

344

345 In addition to the information provided during phases 1 and 2, updates of the acceptance  
346 criteria and analytical procedures for assessing the quality of starting materials should be  
347 provided. A table listing all reagents, solvents, and catalysts should be submitted that  
348 includes (1) the grade of each material used, (2) the specific identity test performed, (3)  
349 the minimum acceptable purity level, and (4) the step of the synthesis and manufacturing  
350 process in which it is used. For special reagents (e.g., reagents for kinetic resolution, sera,  
351 enzymes, or proteins of animal origin), a more comprehensive list of tests, screening, and  
352 acceptance criteria may be needed. In critical cases (e.g., monoclonal antibodies  
353 configured in affinity matrices), a full description of the manufacturing process may also  
354 be needed.

355

356 An updated detailed flow diagram should be provided and should contain the chemical  
357 structures and configuration including stereochemical information of the starting materials,

---

<sup>3</sup> Differential scanning calorimetry (DSC) and thermogravimetric analysis (TGA).

<sup>4</sup> Infrared spectrometry (IR), nuclear magnetic resonance spectrometry (NMR), ultraviolet spectrometry (UV), and mass spectrometry (MS).

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358 intermediates (either in situ or isolated), and significant side-products. Reagents  
359 (including solvent and catalyst), equipment (e.g., fermenters, columns), and monitored and  
360 controlled conditions used in each step should be identified.

361  
362 A general step-by-step description of the synthesis and manufacturing processes, including  
363 final recrystallization of the drug substance should be provided. Relevant information  
364 should indicate the batch size (range), the type of reaction vessel, the relative ratios of  
365 reactants, catalyst, and reagents, general operating conditions (time, temperature), in-  
366 process controls (complete description of the analytical procedures), and literature  
367 references for any novel reactions or complex mechanisms. For specified biotechnology-  
368 derived products, validation of the genetic stability of the cells in production, with defined  
369 passage limits, should be performed.

370  
371 Controls at selected stages in the synthesis or manufacturing process that ensure reaction  
372 completion, identity, and purity or proper cell growth should be described. The  
373 acceptance criteria and analytical procedures should be described for isolated  
374 intermediates that require control. Tentative acceptance criteria can be used to allow for  
375 flexibility in the development process, but should fulfill the primary purpose of quality  
376 control. The description of the analytical procedures should be brief, and appropriate  
377 validation information should be available on request. Reprocessing procedures and  
378 pertinent controls should be described.

379  
380 4. Reference Standard

381  
382 If a national or international standard is not yet available, the sponsor should establish its  
383 own primary reference material during phase 3 studies. The manufacturer can continue to  
384 use the working standard used in phase 2 or can establish a new working standard for lot  
385 release. The synthesis and purification of the reference material or working standard used  
386 should be described if it differs from that of the investigational drug substance. The  
387 analytical procedures and calibration results for the working standard against the primary  
388 reference material should be provided. Additional analytical procedures used to  
389 characterize the working standard and the primary reference material should be updated in  
390 the Characterization and Description section of the submission (III.A). Where a  
391 recognized national or international standard (primary standard) is available and  
392 appropriate, the manufacturer's reference material and/or working standard should be  
393 calibrated against this standard, and the results provided.

394  
395 5. Specification

396  
397 A detailed listing of all the tests performed (e.g., description, identity, assay, loss on  
398 drying) should be provided. A general description of the analytical procedures should be  
399 provided that includes a citation to the specific USP monograph or general chapter or the  
400 sponsor's standard test procedure number, as appropriate. A complete description of the  
401 non-USP analytical procedures with appropriate validation information should be  
402 provided. The assay validation program should be designed to delineate various analytical  
403 parameters such as accuracy, precision, and specificity, as well as detection limits,  
404 quantitation limits, linearity, and range, where appropriate (see the FDA *Guideline for*

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405 *Submitting Samples and Analytical Data for Methods Validation*, February 1987).  
406 Tentative acceptance criteria should be established for each test performed.

407  
408 Impurities should be identified, qualified, and quantified, as appropriate. Suitable limits  
409 based on manufacturing experience should be established. Suitable microbial limits should  
410 be established for nonsterile products and changes in previously reported limits should be  
411 reported.

412  
413 A summary table of updated test results, analytical data (e.g., IR spectra, HPLC  
414 chromatograms, microbial limits for incoming raw materials prior to sterilization) and  
415 COAs for the lots of drug substance used in clinical trials should be provided.

### 416 417 6. Container Closure System

418  
419 The container closure system used to transport and/or store the bulk drug substance  
420 should be described in detail. This container closure system should be simulated in the  
421 drug substance stability studies.

### 422 423 7. Stability

424  
425 If not performed during phase 2 studies, stress studies should be conducted to  
426 demonstrate the inherent stability of the drug substance, potential degradation pathways  
427 and the capability and suitability of the proposed analytical procedures. This one-time  
428 study on a single batch is not considered part of the normal stability protocol. The stress  
429 study should assess the stability of the drug substance in various pH solutions, in the  
430 presence of oxygen and light, and at various elevated temperature and humidity  
431 increments.

432  
433 The stability protocol submitted should include a detailed description of the drug  
434 substance under investigation, its packaging, a list of the tests to be conducted, analytical  
435 procedures to be used, sampling time points for each test, temperature/humidity conditions  
436 to be studied, and the expected duration of the accelerated and long-term testing program.  
437 Tabulated data should be presented and should include the lot number, manufacturing site,  
438 and the date of manufacture of the drug substance lot. Each table should contain data  
439 from only one storage condition. Individual data points for each test should be reported.  
440 Representative chromatograms and spectra should be provided, when applicable.

441  
442 A short description should be provided for each parameter being investigated in the  
443 stability program studies (i.e., stress, long-term, and accelerated studies) demonstrating  
444 that appropriate controls and storage conditions are in place to ensure the quality of the  
445 drug substance used in clinical trials. Tests unique to the stability program should be  
446 adequately defined and described.

### 447 448 **B. Drug Product**

449  
450 Sponsors can reference the current edition of the USP/NF to provide the recommended  
451 CMC information for investigational drug products, when applicable. Reference to DMFs

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452 with an authorization letter by the DMF holder can be used to provide CMC information  
453 in support of the IND submission (21 CFR 314.420).

454

### 455 1. Components, Composition, and Batch Formula

456

457 The sponsor should provide updated information regarding the components, composition,  
458 and batch formula for phases 1 and 2. Components that are removed during the  
459 manufacturing of the drug product should be listed, but quantitative values do not need to  
460 be reported. Quantitative information should be reported for the batch formula. The  
461 formulation for certain drug products delivered by devices (e.g., MDIs, DPIs, and nasal  
462 sprays) should be similar to that intended for the marketed drug product.

463

### 464 2. Specifications for Components

465

466 Updates on the acceptance testing of the drug substance should be provided. Analytical  
467 procedures and acceptance criteria established for the drug substance by the drug product  
468 manufacturer, if different, should be described in the drug substance section of  
469 submissions.

470

471 Updates on compendial excipient information specified for phase 2 should be provided. In  
472 certain cases, additional testing (e.g., functionality) may be useful and should be proposed.  
473 For a noncompendial excipient, updates and a full description of the characterization,  
474 manufacture, control, analytical procedures, and acceptance criteria should be provided.  
475 Alternatively, a reference with authorization to a DMF can be provided.

476

### 477 3. Manufacturers

478

479 A listing of all firms associated with the manufacturing and controls of the drug product  
480 should be submitted, including the contractors for stability studies, packaging, labeling,  
481 and quality control release testing.

482

### 483 4. Method of Manufacturing, Packaging, and Process Controls

484

485 A general step-by-step description of the manufacturing method for a unit dose should be  
486 provided, including key equipment employed. Where the qualitative formulation does not  
487 change, a single description of the manufacture of different strength unit doses can be  
488 used. The description should indicate how the material is being processed and can be  
489 general enough to allow for flexibility in development. In planning the clinical batch size,  
490 the sponsor should consider the postapproval production scale. A brief description of the  
491 packaging and labeling process for clinical supplies should be provided. Reprocessing  
492 procedures and pertinent controls should be described, if applicable.

493

494 For sterile products, updates on information specified for phases 1 and 2 should be  
495 provided. The information should include a description of changes in the drug product  
496 sterilization process (e.g., terminal sterilization to aseptic processing) or other changes  
497 introduced into the process to sterilize bulk drug substance or bulk drug product,  
498 components, packaging, and related items. Information related to the validation of the

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499 sterilization process need not be submitted at this time, but should be submitted at the time  
500 of an NDA or BLA filing (see FDA guidance for industry *Sterilization Process*  
501 *Validation*, November 1994).

502

### 503 5. Specification

504

505 Updates on the information specified for phases 1 and 2 should be provided. A general  
506 description of the analytical procedures used should be provided that includes a citation to  
507 the specific USP monograph, general chapter, or the sponsor's standard test procedure  
508 number, if appropriate. A full description of the non-USP analytical procedures with  
509 appropriate validation information should be provided. The acceptance criteria should be  
510 stated for each test performed. Degradation products should be identified and qualified.

511

512 For sterile preserved products in multiple dose containers, a citation to the USP  
513 Antimicrobial Preservative-Effectiveness Test (APET) or a description of an equivalent  
514 procedure with the associated test validation information should be provided. This test  
515 should be performed at the lowest specified concentration of antimicrobial preservative  
516 specified for the drug product at release or at the end of the expiration dating period,  
517 whichever is less. The efficacy of preservative systems is judged by their effect on  
518 inoculated microorganisms.

519

### 520 6. Container Closure System

521

522 Updates on the information previously filed should be submitted. In addition, the name of  
523 the manufacturer and supplier should be provided. If the component meets USP criteria, it  
524 should be stated (e.g., Type I glass). A DMF reference and authorization should be  
525 provided, if available. Additional information may be recommended for atypical delivery  
526 systems (e.g., MDIs, disposable injection devices). The container closure system of  
527 certain drug products delivered by devices (e.g., MDIs, DPIs, and nasal sprays) should be  
528 similar to that intended for the marketed drug product.

529

### 530 7. Stability

531

532 One-time stress studies should be conducted and results demonstrating the inherent  
533 stability of the drug product, potential degradation products, and the capability of the  
534 analytical procedures should be included. These one-time studies should also examine the  
535 stability of the drug product in the presence of light.

536

537 The stability protocol should include a description of the drug product under investigation  
538 in the stability program, a description of the packaging, a list of the tests, sampling time  
539 points for each of the tests, temperature and humidity conditions to be studied, expected  
540 duration of the stability program, and the proposed bracketing/matrixing protocol, if  
541 applicable. Dissolution profiling in physiologically relevant media with reasonable speeds  
542 of agitation should also be included, where appropriate. The specific analytical procedures  
543 should be referenced to the drug product specification section of the IND application or  
544 the USP, if possible.

545

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546 A detailed data table that includes the lot number, manufacturing site, the date of  
547 manufacture of the drug product, and the drug substance used to manufacture the lot  
548 should be provided. Each table should contain data from only one storage condition.  
549 Individual data points for each test should be reported. Representative chromatograms  
550 should be provided, if applicable.

551  
552 A short description should be provided for each of the parameters being investigated in the  
553 stability program (i.e., stress, long-term, and accelerated) demonstrating that the  
554 appropriate controls and storage conditions are in place to ensure the quality of the  
555 product used in clinical trials. Tests unique to the stability program should be adequately  
556 defined.

557  
558 For sterile products, the sponsor should consider the development of a container closure  
559 challenge test for future stability protocols. An appropriately designed test demonstrates  
560 that the container closure system can maintain the integrity of the microbial barrier during  
561 drug product shelf life. A discussion of how the selected test relates to the integrity of the  
562 container should be provided.

### 563 564 **V. PLACEBO**

565  
566 In addition to the information provided during phase 1, data demonstrating the absence of the  
567 active ingredient should be provided for phases 2 and 3.

### 568 569 **VI. LABELING**

570  
571 Updates on the information filed for phase 1 should be provided during phases 2 and 3.

### 572 573 **VII. ENVIRONMENTAL ASSESSMENTS**

574  
575 Updates on information already submitted and whether a claim for a previous categorical  
576 exclusion has changed should be provided during phases 2 and 3 (see FDA guidance for industry  
577 *Environmental Assessment of Human Drug and Biologics Applications*, July 1998).



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### RESOURCES

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Although not intended to be applicable to IND applications, the International Conference on Harmonisation (ICH) documents below can serve as valuable resources in guiding the course of product development.

#### *ICH Guidances*

ICH Q1A *Stability Testing of New Drug Substances and Products*, September 1994.

ICH Q1B *Photostability Testing of New Substances and Products*, May 1997.

ICH Q1C *Stability Testing of New Dosage Forms*, November 1996.

ICH Q2A *Validation of Analytical Procedures*, March 1995.

ICH Q2B *Validation of Analytical Procedures: Methodology*, November 1996.

ICH Q3A *Impurities in New Drug Substances*, January 1996.

ICH Q3B *Impurities in New Drug Products*, May 1997.

ICH Q3C *Guidance on Impurities: Residual Solvents*, December 1997.

ICH Q5A *Viral Safety Evaluation of Biotechnology Products Derived From Cell Lines of Human or Animal Origin*, March 1997.

ICH Q5B *Quality of Biotechnological Products: Analysis of the Expression Construct in Cells Used for Production of r-DNA Derived Proteins Products*, February 1996.

ICH Q5C *Quality of Biotechnological Products: Stability Testing of Biotechnological/Biological Products*, July 1996.

ICH Q5D *Quality of Biotechnological Products: Derivation and Characterization of Cell Substrates Used for Production of Biotechnological/Biological Products*, Draft, May 1997.

ICH Q6B *Specifications: Test Procedures and Acceptance Criteria for Biotechnological/Biological Products*, Draft, June 1998.

ICH Q6A *Specifications: Test Procedures and Acceptance Criteria for New Drug Substances and New Drug Products: Chemical Substances*, Draft, November 1997.

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- 617  
618 ***FDA Guidances for Industry***  
619  
620 *Content and Format of Investigational New Drug Applications (INDs) for Phase 1 Studies of*  
621 *Drugs, Including Well-Characterized, Therapeutic, Biotechnology-Derived Products, November*  
622 *1995.*  
623  
624 *Environmental Assessment of Human Drug and Biologics Applications, July 1998.*  
625  
626 *Fast Track Drug Development Programs - Designation, Development, and Applications Review,*  
627 *November 1998.*  
628  
629 *Submitting Samples and Analytical Data for Methods Validation, February 1987.*  
630  
631 *Submitting Supporting Documentation in Drug Applications for the Manufacture of Drug*  
632 *Substances, February 1987.*  
633  
634 *Sterlization Process Validation, November 1994.*